

**AFFILIATED INSTITUTIONS  
ANNA UNIVERSITY, CHENNAI  
REGULATIONS - 2009**

**II TO IV SEMESTERS (FULL TIME) CURRICULUM AND SYLLABUS  
M.E. INTERNAL COMBUSTION ENGINEERING**

**SEMESTER II**

SL.No.	COURSE CODE	COURSE TITLE	L	T	P	C
<b>THEORY</b>						
1	IC9221	<u>Electronic Engine Management Systems</u>	3	0	0	3
2	IC9222	<u>Internal Combustion Engine Design</u>	3	0	0	3
3	TE 9222	<u>Instrumentation for Thermal Systems</u>	3	0	0	3
4	E2	Elective II	3	0	0	3
5	E3	Elective III	3	0	0	3
6	E4	Elective IV	3	0	0	3
<b>PRACTICAL</b>						
7	IC9224	Seminar	0	0	2	1
<b>TOTAL</b>			<b>18</b>	<b>0</b>	<b>2</b>	<b>19</b>

**SEMESTER III**

SL.No.	COURSE CODE	COURSE TITLE	L	T	P	C
<b>THEORY</b>						
1	E5	Elective – V	3	0	0	3
2	E6	Elective – VI	3	0	0	3
3	E7	Elective – VII	3	0	0	3
<b>PRACTICAL</b>						
4	IC 9231	Project Work (Phase I)	0	0	12	6
<b>TOTAL</b>			<b>9</b>	<b>0</b>	<b>12</b>	<b>15</b>

**SEMESTER IV**

SL.No.	COURSE CODE	COURSE TITLE	L	T	P	C
<b>PRACTICAL</b>						
1	IC 9241	Project Work (Phase II)	0	0	24	12
<b>TOTAL</b>			<b>0</b>	<b>0</b>	<b>24</b>	<b>12</b>

**TOTAL CREDIT: 22+19+15+12= 68**

**LIST OF ELECTIVES FOR M.E. INTERNAL COMBUSTION ENGINEERING**

<b>COURSE CODE</b>	<b>COURSE TITLE</b>	<b>L</b>	<b>T</b>	<b>P</b>	<b>C</b>
IC9250	<u>Automotive Engine Systems</u>	3	0	0	3
IC9251	<u>Engine Pollution and Control</u>	3	0	0	3
IC9252	<u>Engine Auxiliary Systems</u>	3	0	0	3
IC9253	<u>Gas Turbine Power Plants</u>	3	0	0	3
IC9254	<u>Space Propulsion</u>	3	0	0	3
IC9255	<u>Materials, Manufacturing and Testing of Engines</u>	3	0	0	3
IC9256	<u>Marine Diesel Engines</u>	3	0	0	3
IC9257	<u>Simulation of I.C. Engines Processes</u>	3	0	0	3
IC9258	<u>Specialty Engines</u>	3	0	0	3
IC9259	<u>Supercharging and Scavenging</u>	3	0	0	3
IC9260	<u>Hydrogen as a Fuel in I.C. Engines</u>	3	0	0	3
IC9262	<u>Computational Fluid Dynamics</u>	3	0	0	3
IC9263	<b><u>Flow Visualisation Techniques for I.C. Engine</u></b>	3	0	0	3
IC9264	<u>Electric and Hybrid Vehicles</u>	3	0	0	3
IC9266	<u>Microelectronics Application in I.C. Engines</u>	3	0	0	3
IC9267	<u>Combustion and Reaction Kinetics in I.C. Engines</u>	3	0	0	3
IC9268	<u>Fuel Cell Technology</u>	3	0	0	3
TE9213	<u>Advanced Engineering Fluid Mechanics</u>	3	0	0	3
TE9263	<b><u>Fluid Flow and Heat Transfer in Engines</u></b>	3	0	0	3
TE9264	<u>Boundary Layer Theory and Turbulence</u>	3	0	0	3

**AIM:**

To teach the students about the various sensors and engine management systems used in petrol and diesel engines

**OBJECTIVES :**

- (i) To give an in-depth knowledge of various sensors used in engine management
- (ii) To give an overview of different types of fuel injection and ignition systems
- (iii) To know the latest technological advancements in vehicle power plant

**UNIT I ELECTRONICS 5**  
Semiconductors , Transistors, Amplifiers – Integrated circuits – Analog and Digital, Logic Gates, Microcontrollers –Analog Digital / Digital Analog Converters.

**UNIT II SENSORS 8**  
Sensors for Air flow, Pressure, Temperature, Speed, Exhaust Oxygen, Knock and Position in engine management systems – Principle of operation, construction and characteristics.

**UNIT III GASOLINE INJECTION SYSTEM 12**  
Open loop and closed loop systems, Mono point, Multi point, Direct injection systems and Air assisted systems – Principles and Features, examples of Bosch injection systems. Idle speed, lambda, knock and spark timing control. Three way catalytic converters, Lean NOx converters.

**UNIT IV DIESEL INJECTION SYSTEM 10**  
Heat release in the diesel engine and need for control of fuel injection. Inline injection pump - Rotary Pump and injector– Construction and principle of operation, Electronic control of these pumps. Common rail and unit injector system – Construction and principle of operation,

**UNIT V IGNITION SYSTEMS 10**  
Ignition fundamentals, solid state ignition systems, high energy ignition distributors, Electronic spark timing and control. Combined ignition and fuel management systems. Dwell angle calculation, Ignition timing calculation.

**TOTAL: 45 PERIODS**

**TEXT BOOKS :**

1. Robert N.Brady, Automotive Computers and Digital Instrumentation, Prentice Hall, 1988.
2. Bosch Technical Instruction Booklets.
3. Tom Denton, Automotive Electrical and Electronic Systems, Edward Arnold, 1995.

**REFERENCES:**

1. Duffy Smith, Auto Fuel Systems, The Good Heart Willcox Company Inc., Publishers, 1987.
2. Gasoline Engine Management, Second Edition, Robert Bosch GmbH, 2004.
3. Engine Management, Second Edition, Robert Bosch GmbH, 1999.
4. Eric Chowaniety, Automobile Electronics, SAE Publications 1995.
5. William B. Ribbews, Understanding Automotive Electronics, Fifth Edition, SAE Publications 1998.

**AIM:**

To enrich knowledge of the students in the design of engine major components and other subsystems.

**OBJECTIVES :**

- i. To gain knowledge on the principles and procedure for the design of engine components.
- ii. To impart the knowledge on materials and other consideration for engine design.
- iii. To provide knowledge on design of two stroke engines.
- iv. To provide knowledge on design of pollution control equipments.

**UNIT I GENERAL CONSIDERATIONS IN ENGINE DESIGN 5**

Principle of similitude, Choice of material, stress and fatigue considerations, design for manufacture, Noise, Vibration and Harshness.

**UNIT II DESIGN OF MAJOR COMPONENTS 12**

Piston system, Power cylinder system, connecting rod assembly, crankshaft system, valve gearing, stress analyses.

**UNIT III DESIGN OF OTHER COMPONENTS / SUBSYSTEMS 16**

Inlet and exhaust manifolds, cylinder block, cylinder-head, crankcase, engine foundations and mountings, gaskets, bearings, flywheel, turbocharger, supercharger, computer controlled fuel injection system, Basics of ignition, lubrication and cooling system design.

**UNIT IV DESIGN OF TWO-STROKE ENGINES 6**

Arrangement and sizing of ports, piston assembly, intake and exhaust system, scavenging, application to automotive gasoline and marine diesel engines.

**UNIT V DESIGN OF POLLUTION CONTROL EQUIPMENT 6**

Introduction to design of catalytic converters, particulate traps and EGR systems.

**TOTAL: 45 PERIODS**

**TEXT BOOKS:**

1. Gordon P.Blair, Basic Design of Two-stroke Engines, S.A.E., 1992.
2. Gordon P.Blair, Advanced Concepts of Two-stroke Engines, S.A.E., 1990.
3. Pounder, C.C., Marine Diesel Engines, Butterworths, 1981.

**REFERENCES:**

1. A.Kolchin and V.Demidov, Internal Combustion Engine Design, MIR Publishers, Moscow, 1984.
2. Gordon P.Blair, Design and Simulation of Four-Stroke Engines, Society of Automotive Engineers, Inc., USA, 1999.
3. D.E.Winterbone and R.J.Pearson, Design Techniques for Engine Manifolds, Wave action methods for I.C.Engines, Professional Engineering Publishing Ltd., UK, 2000.
4. John Fenton (Editor), Gasoline Engine Analysis for Computer Aided Design, Mechanical Engineering Publishing Ltd., UK, 1986.
5. Rodica Baranescu and Bernard Challen (Editors), Diesel Engine Reference Book, Second Edition, Society of Automotive Engineers, Inc., USA, 1999.
6. SAE Special Publication SP-700, Adiabatic Engines and Systems, Society of Automotive Engineers, Inc., USA, 1987.

**AIM:**

To enhance the knowledge of the students about various measuring instruments, techniques and importance of error and uncertainty analysis.

**OBJECTIVES :**

- (i) To provide knowledge on various measuring instruments.
- (ii) To provide knowledge on advance measurement techniques.
- (iii) To understand the various steps involved in error analysis and uncertainty analysis.

**UNIT I MEASUREMENT CHARACTERISTICS 12**

Instrument Classification, Characteristics of Instruments – Static and dynamic, experimental error analysis, Systematic and random errors, Statistical analysis, Uncertainty, Experimental planning and selection of measuring instruments, Reliability of instruments.

**UNIT II MICROPROCESSORS AND COMPUTERS IN MEASUREMENT 5**

Data logging and acquisition - use of sensors for error reduction, elements of micro-computer interfacing, intelligent instruments in use.

**UNIT III MEASUREMENT OF PHYSICAL QUANTITIES 10**

Measurement of thermo-physical properties, instruments for measuring temperature, pressure and flow, use of sensors for physical variables.

**UNIT IV ADVANCE MEASUREMENT TECHNIQUES 8**

Shadowgraph, Schlieren, Interferometer, Laser Doppler Anemometer, Hot wire Anemometer, heat flux sensors, Telemetry in measurement.

**UNIT V MEASUREMENT ANALYSERS 10**

Orsat apparatus, Gas Analysers, Smoke meters, gas chromatography, spectrometry.

**TOTAL : 45 PERIODS**

**TEXT BOOKS :**

1. Holman, J.P., Experimental methods for engineers, McGraw-Hill, 1988.
2. Barney, Intelligent Instrumentation, Prentice Hall of India, 1988.
3. Prebrashensky, V., Measurements and Instrumentation in Heat Engineering, Vol.1 and 2, MIR Publishers, 1980.

**REFERENCES :**

1. Raman, C.S., Sharma, G.R., Mani, V.S.V., Instrumentation Devices and Systems, Tata McGraw-Hill, New Delhi, 1983.
2. Holman, J.P., Experimental methods for engineers, McGraw-Hill, 1958.
3. Barney, Intelligent Instrumentation, Prentice Hall of India, 1988
4. Prebrashensky. V., Measurement and Instrumentation in Heat Engineering, Vol.1 and MIR Publishers, 1980.
5. Raman, C.S. Sharma, G.R., Mani, V.S.V., Instrumentation Devices and Systems,
6. Tata McGraw-Hill, New Delhi, 1983.
7. Doebelin, Measurement System Application and Design, McGraw-Hill, 1978.
8. Morris. A.S, Principles of Measurements and Instrumentation Prentice Hall of India, 1998.

**AIM:**

To develop the knowledge of students in various systems of automotive engines.

**OBJECTIVES:**

- (i) To impart knowledge on various automotive engine types and its performance characteristics.
- (ii) To impart knowledge on fuel and fuel systems.
- (iii) To impart knowledge on current trends in engine technology.

**UNIT I TYPES AND CHARACTERISTICS 10**

Automotive Engine Types – On-highway, Off-highway, Gasoline, Diesel and Alternate Fueled. Characteristics of Automotive Engines – Power, Torque, Fuel Consumption, Pollutant Emissions, Thermal Efficiency, Life Cycle Cost.

**UNIT II FUEL SYSTEMS 10**

Carburetion, fixed venturi and variable venturi and constant vacuum types, Gasoline Injection – TBI, MPFI, GDI and Air-assisted Injection, Engine Management System, Catalytic Conversion of Engine Pollutants, Electrical Catalyst Heaters, Common rail injection, Diesel Particulate Trapping and Trap Regeneration, Gaseous Fuel Injection, Lean NOx catalysts, SCR systems, Dual and Bifueling and Controls.

**UNIT III FUELS 5**

Fuel – Quality standards for Automotive Engines – Lead free gasoline, low and ultra – low sulphur diesels, LPG, CNG, Alcohols, Biodiesels, FT diesels, hydrogen.

**UNIT IV COMBUSTION CHAMBERS AND EMISSIONS 5**

Ignition, Combustion and knock in SI and CI engines, Control of combustion in SI and CI engines, Importance of control of parameters. Combustion chambers. Emission formation in SI and CI engines. Lean burn, GDI and HCCI systems

**UNIT V DEVELOPMENT TRENDS 15**

Current trends in engine technology - Multi-valving, Tuned manifolding, camless valve gearing, variable valve timing, Turbo and supercharging. EGR, Part-load charge stratification in GDI systems, Current materials and production processes for engine components, TS 16949 Certification, performance testing of automotive engines, parasitic losses, standard codes of testing automotive engine components and assemblies, Hybrid electric vehicular piston engines and their characteristics.

**TOTAL : 45 PERIODS**

**TEXT BOOKS :**

1. Robert Bosch, GmbH, Automotive Hand Book, Germany, 2000.
2. Tom Denton, Automobile Electrical and Electronic Systems, SAE International USA, 2000.
3. Eric Chowanietz, Automobile Electronics, SAE International, 1995.

**REFERENCES:**

1. SAE Inc., Advanced Power Plant Concepts, SP – 1325, 1998.
2. Michael Plint and Anthony Martyr, Engine testing Theory and Practice (Second Edition) SAE International, 1999.
3. SAE Inc, Advancements in Electric and Hybrid Electric Vehicle Technology, SP – 1023, 1994.

**IC 9251**

**ENGINE POLLUTION AND CONTROL**

**L T P C**  
**3 0 0 3**

**AIM:**

- To educate the students about pollution formation in engines, and its control
- To educate the ways and means to protect the environment from various types of pollution.

**OBJECTIVES :**

- To create an awareness on the various environmental pollution aspects and issues.
- To give a comprehensive insight into the pollution in engine and gas turbines.
- To impart knowledge on pollutant formation and control.
- To impart knowledge on various emission instruments and techniques.

**UNIT I POLLUTION - ENGINES AND TURBINES 6**

Atmospheric pollution from Automotive and Stationary engines and gas turbines, Global warming – Green house effect and effects of I.C. Engine pollution on environment.

**UNIT II POLLUTANT FORMATION 12**

Formation of oxides of nitrogen, carbon monoxide, hydrocarbon, aldehydes and Smoke, Particulate emission. Effects of Engine Design - operating variables on Emission formation – Noise pollution.

**UNIT III EMISSION MEASUREMENT 8**

Non dispersive infrared gas analyzer, gas chromatography, chemiluminescent analyzer and flame ionization detector, smoke meters – Noise measurement and control

**UNIT IV EMISSION CONTROL 14**

Engine Design modifications, fuel modification, evaporative emission control, EGR, air injection, thermal reactors, Water Injection, catalytic converters, application of microprocessor in emission control. Common rail injection system, Particulate traps, NOx converters, SCR systems. GDI and HCCI concepts.

**UNIT V DRIVING CYCLES AND EMISSION STANDARDS 8**

Transient dynamometer, Test cells, Driving cycles for emission measurement, chassis dynamometer, CVS system, National and International emission standards.

**TOTAL: 45 PERIODS**

**TEXT BOOKS :**

1. Heywood
2. Henien and Patterson
3. Engine emissions by B P Pundir

**REFERENCES:**

1. Crouse William, Automotive Emission Control, Gregg Division /McGraw-Hill,1980
2. Ernest,S., Starkman, Combustion Generated Air Pollutions, Plenum Press, 1980.
3. George Springer and Donald J.Patterson, Engine emissions, Pollutant Formation and Measurement, Plenum press, 1972.
4. Obert, E.F., Internal Combustion Engines and Air Pollution, Intext Educational Publishers, 1980.

**IC 9252**

**ENGINE AUXILLARY SYSTEMS**

**L T P C  
3 0 0 3**

**AIM:**

This course aims to impart the knowledge about carburetion, gasoline and diesel fuel injection, lubrication and cooling systems.

**OBJECTIVES:**

- (i) To provide knowledge on carburetion.
- (ii) To provide knowledge Gasoline and diesel fuel injection systems
- (iii) To provide knowledge on engine manifolds, lubrication and cooling systems.

**UNIT I CARBURETION 10**

Gasoline - air mixtures. Mixture requirements - Mixture formation - Carburetor, Chokes, Effect of altitude on carburation. Carburetor systems for emission control.

**UNIT II GASOLINE INJECTION AND IGNITION SYSTEMS 8**

Petrol Injection, Pneumatic and Electronic Fuel Injection Systems, Ignition systems-requirements, Timing Systems, breaker mechanism. Energy requirement, Spark plug operation, Electronic Ignition Systems.

**UNIT III DIESEL FUEL INJECTION 8**

Atomization, penetration and dispersion, Rate and duration of injection, Fuel line hydraulics, Fuel pump, Injectors. Governors.

**UNIT IV MANIFOLDS AND MIXTURE DISTRIBUTION 8**

Intake system components, Air filter, Intake manifold, Exhaust system components, Exhaust manifold and exhaust pipe, Spark arresters, Exhaust mufflers.

**UNIT V LUBRICATION AND COOLING SYSTEMS 10**

Lubricants, lubricating systems, Lubrication of piston rings, bearings, oil consumption, Oil cooling - Heat transfer coefficients, liquid and air cooled engines, additives and lubricity improvers.

**TOTAL: 45 PERIODS**

**TEXT BOOKS :**

1. Ramalingam,K.K, Internal Combustion Engine, Scitech Publication (India) Pvt.Ltd.2004.
2. Domkundwar, V.M, A Course in Internal Combustion Engines, Dhanpat Rai and Co., 1999.
3. Mathur,M.L., and Sharma,R.P., A Course in Internal Combustion Engines, Dhanpat Rai Publications (P) Ltd., 1998.

**REFERENCES :**









4. P.Radhakrishnan and S.Subramaniyan, CAD/CAM/CIM, New Age International (P) Limited, Publishers, 1997.
5. .Mikett P.Groover, Automation, production Systems and Computer – Integrated Manufacturing Printice Hall of India Private Limited, 1999.

**IC 9256**

**MARINE DIESEL ENGINES**

**L T P C  
3 0 0 3**

**AIM :**

To educate the students about the marine engines, its instrumentation and propulsion systems.

**OBJECTIVE :**

To understand the marine engine fundamentals and mechanics in better way.

**UNIT I ENGINE FUNDAMENTALS 10**

Engine Operation; Operating Cycles; Performance factors; Supercharging and Scavenging Systems for two stroke and four stroke cycle engines, Submarine Engine Systems, Fuels and Lubricants, Engine Pollution and Control.

**UNIT II MECHANICS 10**

Dynamics of crank gear, Engine Vibration, Design, Engine Systems, Speed governors and Accessory equipments.

**UNIT III INSTRUMENTATION AND CONTROL 10**

Automatic instruments and remote control of marine engines, Testing - Standard codes -Rating.

**UNIT IV TYPICAL MODERN MARINE PROPULSION ENGINE SYSTEMS 5**

M.A.N, B & W, Pielstick etc.

**UNIT V AUXILIARY SYSTEMS 10**

Starting and reversing gears, Fuel systems, cooling system and Lubrication system.

**TOTAL: 45 PERIODS**

**TEXT BOOKS :**

1. John Lamb, The Running and Maintenance of the Marine Diesel Engine, CharlesGriffin and Company Ltd., U.K., (Sixth Edition), 1976.
2. C.C. Pounder, Marine Diesel Engines, Newnes – Butterworths, UK, (Fifth Edition),1981.
3. N. Petrovsky, Marine Internal Combustion Engines, Translation from Russian by Horace E Isakson, MIR Publishers, Mascow,1974.

**REFERENCES:**

1. Doug Woodyard (Editor), Pounder's Marine Diesel Engines, Butterworth-Heinemann,UK (Seventh Edition), 1998
2. C.T.Wilbur and D.A.Wight, Pounder's Marine Diesel Engines, Butterworth-Heinemann,UK (Sixth Edition), 1991.
3. George H.Clark, Industrial and Marine Fuels Reference Book, Butterworth-and Company,(Publishers) Ltd. U.K., 1998.

**IC 9257**

**SIMULATION OF I.C. ENGINE PROCESSES**

**L T P C**  
**3 0 0 3**

**AIM :**

To impart knowledge on simulation of various I.C engine processes.

**OBJECTIVE :**

To learn the simulation of engine combustion based on first and second law of thermodynamics.

**UNIT I INTRODUCTION 5**

First and second laws of thermodynamics – Estimation of properties of gas mixtures - Structure of engine models – Open and closed cycle models - Cycle studies

**UNIT II SIMULATION PRINCIPLES 8**

Chemical Reactions, First law application to combustion, Heat of combustion – Adiabatic flame temperature, Chemical Equilibrium and calculation of equilibrium composition - – Heat transfer in engines – Heat transfer models for engines.

**UNIT III SIMULATION OF COMBUSTION IN SI ENGINES 12**

Combustion in SI engines, Flame propagation and velocity, Single zone models – Multi zone models – Mass burning rate, Turbulence models – One dimensional models – Chemical kinetics modeling – Multidimensional models.

**UNIT IV SIMULATION OF COMBUSTION IN CI ENGINES 12**

Combustion in CI engines Single zone models – Premixed-Diffusive models – Wiebe' model – Whitehouse way model, Two zone models - Multizone models- Meguerdichian and Watson's model, Hiroyasu's model, Lyn's model – Introduction to Multidimensional and spray modeling

**UNIT V SIMULATION AND GAS EXCHANGE PROCESSES AND ENGINE FRICTION 10**

Thermodynamics of the gas exchange process - Flows in engine manifolds – One dimensional and multidimensional models, Flow around valves and through ports Models for scavenging in two stroke engines – Isothermal and non-isothermal models.

**TOTAL : 45 PERIODS**

**TEXT BOOKS :**

1. Ashley S. Campbell, Thermodynamic Analysis of Combustion Engines, John Wiley and Sons, 1980.
2. V. Ganesan, Computer Simulation of Spark Ignition Engine Processes, Universities Press, 1995.
3. V. Ganesan, Computer Simulation of Compression Ignition Engine Processes, Universities Press, 2002.

**REFERENCES :**

1. Gordon P. Blair, The Basic Design of two-Stroke engines, SAE Publications, 1990.
2. Horlock and Winterbone, The Thermodynamics and Gas Dynamics of Internal Combustion Engines, Vol. I & II, Clarendon Press, 1986.
3. J.I.Ramos, Internal Combustion Engine Modeling, Hemisphere Publishing Corporation, 1989.
4. J.N.Mattavi and C.A.Amann, Combustion Modeling in Reciprocating Engines, Plenum Press, 1980

**IC 9258**

**SPECIALITY ENGINES**

**L T P C  
3 0 0 3**

**AIM:**

To develop the knowledge of students on various engine systems and its special application.

**OBJECTIVE:**

- To provide knowledge on SI and CI engine systems.
- To introduce special applications of engines.
- To impart knowledge of lifecycle analyses of engine systems.

**UNIT I INTRODUCTION 10**

Design features of Automotive, Locomotive, Marine, Stationary and Generator-set engines.

**UNIT II S.I. ENGINE SYSTEMS 10**

Spark ignition engine system variants – Stoichiometric, Lean-burn, port injected/direct injected, carburetted, Air assisted fuel injection engines, HEV Engines. Illustrations – Honda CVCC, Toyota Prius, Orbital Engine etc. Rotary Piston Engines, Dedicated alternative fueled engine systems – CNG, LPG, H<sub>2</sub>, Alcohols, Stirling cycle.

**UNIT III C.I. ENGINE SYSTEMS 10**

Compression ignition engine system variants – Low, Medium and High speed system characteristics, High pressure fuel injection systems, Homogeneous Charge Compression Ignition systems, Dual and dedicated alternate fueled engine systems, coal and producer gas fueled engine systems, CNG & Landfill gas engine systems, cogeneration system, Total energy engine systems.

**UNIT IV SPECIAL PURPOSE ENGINE SYSTEMS 10**

Engines for special applications –Mining Defence, Off-highway – Tractor, Bulldozer etc. Submarines, Race car engine systems, Flexible fueled system, Electric power plant engine systems.

**UNIT V LIFE CYCLE ANALYSES OF ENGINE SYSTEMS 5**

Life cycle cost.

**TOTAL : 45 PERIODS**

**TEXT BOOKS :**

1. The Wankel Engine, Design, Development, Application, Jan P. Norbye, Chilton Book Company, USA, 1971.
2. Introduction to Internal Combustion Engines, Richard Stone, Third Edition, Society of Automotive Engineers, Inc, USA, 1999.
3. Diesel Engine Reference Book, Bernard Challen and Rodica Baranescu (Editors) 2<sup>nd</sup> Edition, R – 183, SAE International , 1999.

**REFERENCES :**

1. Some Unusual Engines, L.J.K. Setright, Mechanical Engineering Publication Ltd., UK, 1975.
2. The Wankel R C Engine, R.F.Ansdale, A.S.Barnes & Co.,USA, 1969.
3. Bosch Technical Instruction Booklets, Robert Bosch GmbH, Germany, 1985.

**IC 9259****SUPERCHARGING AND SCAVENGING****L T P C  
3 0 0 3****AIM :**

To gain knowledge in the field of turbo charging, supercharging and scavenging.

**OBJECTIVE :**

To understand the supercharging and turbocharging effect on I.C engine performance and emissions. Scavenging of two stroke engines and design aspects of muffler and port design.

**UNIT I SUPERCHARGING 8**

Definition and Engine – modification required. Effects on Engine performance - Thermodynamics Mechanical Supercharging. Types of compressors – Positive displacement blowers – Centrifugal compressors – Performance characteristic curves – Suitability for engine application – Matching of supercharger compressor and Engine.

**UNIT II TURBOCHARGING 8**

Turbocharging – Turbocharging methods - Thermodynamics – Engine exhaust manifolds arrangements. – Waste gate, Variable nozzle turbochargers, Variable Geometry Turbocharging – Surging - Matching of compressor, Turbine and Engine.

**UNIT III SCAVENGING OF TWO STROKE ENGINES 12**

Features of two stroke cycle engines – Classification of scavenging systems – Charging Processes in two stroke cycle engine – Terminologies – Sankey diagram – Relation between scavenging terms – scavenging modeling – Perfect displacement, Perfect mixing – scavenging models. Mixture control through Reed valve induction.

**UNIT IV PORTS AND MUFFLER DESIGN 8**

Porting – Port flow characteristics-Design considerations – Design of Intake and Exhaust Systems – Tuning- Kadenacy system.

**UNIT V EXPERIMENTAL METHODS AND RECENT TRENDS IN TWO STROKE ENGINES 7**

Experimental techniques for evaluating scavenging – Firing engine tests – Non firing engine tests — Development in two stroke engines for improving scavenging. Direct injection two stroke concepts.

**TOTAL : 45 PERIODS****TEXT BOOKS :**

1. R.S. Benson and N.D. White house, Internal Combustion engines, First edition, Pergamon press, 1979.
2. John B.Heywood, Two Stroke Cycle Engine, SAE Publications, 1997.
3. Schweitzer, P.H., Scavenging of Two Stroke Cycle Diesel Engine, MacMillan Co.,

**REFERENCES :**

1. G P Blair, Two stroke Cycle Engines Design and Simulation, SAE Publications, 1997.
2. Heinz Heisler, Advanced Engine Techology, Butterworth Heinmann Publishers, 2002.
3. Obert, E.F., Internal Combustion Engines and Air Pollution, Intext Educational Publishers, 1980.
4. Richard Stone, Internal Combustion Engines, SAE, 1992.
5. Vincent, E.T., Supercharging the I.C.Engines, McGraw-Hill.
6. Watson, N. and Janota, M.S., Turbocharging the I.C.Engine, MacMillan Co., 1982.
7. Gordon Blair, Design and Simulation of Two-Stroke Engines.

**IC 9260****HYDROGEN AS A FUEL IN I.C. ENGINES****L T P C**  
**3 0 0 3****AIM :**

To educate the students about the use of hydrogen fuel in I.C engines

**OBJECTIVE :**

To know the use of hydrogen and its role in combustion, performance and emissions in I.C engines.

**UNIT I INTRODUCTION 8**  
Need, Properties, Pollution, Emission standards, World and Indian Scenario.

**UNIT II PRODUCTION AND STORAGE, SAFETY AND DISTRIBUTION 13**  
Production Methods – Electrolysis, Steam Reformation and Renewable Energy - Storage Methods - Gaseous, Liquid and Metal Hydrides- Safety aspects and devices - Distribution Types, Hydrogen Refueling Methods.

**UNIT III HYDROGEN IN S.I. ENGINE SYSTEM 8**  
Engine Modifications, Combustion Characteristics – Dual Fueling, Direct Injection of Gaseous and Liquefied Hydrogen.

**UNIT IV HYDROGEN IN C.I. ENGINE SYSTEM 8**  
Engine Modification & Combustion Characteristics - Direct Injection – Gaseous and Liquefied Hydrogen, Dual Fuel Mode, Hydrogen Enrichment.

**UNIT V RECENT ADVANCES 8**  
Hybrid Electric Vehicle - On Board Generation and Storage of Hydrogen - Proton Exchange Membrane Fuel Cells.

**TOTAL : 45 PERIODS****TEXT BOOKS :**

1. International Journal of Hydrogen Energy.
2. Alternative Fuels SP-480, SAE, Feb. 1981, SAE, ISBN O – 89883 – 251-9 , SAE / SP-81 / 480.
3. Alternative Fuels (A decade of success and Promise) edited by Reda Moh.Bata, SAE PT-48, ISBN 1-56091 – 593 – 5.

**REFERENCES:**



1. Osamu Hirao and Richard K. Pefley, Present and future Automotive Fuels, John Wiley and Sons, 1988.
2. Keith Owen and Trevor Eoley, Automotive Fuels Handbook, SAE Publications, 1990.
3. Richard L. Bechtold, Automotive Fuels Guide Book, SAE Publications, 1997.
4. R. Wilson and G. Rorrer, Rehsenow and Choi, Heat and Mass Momentum Transfer, Prentice Hall, 1980.

**IC 9262**

**COMPUTATIONAL FLUID DYNAMICS**

**L T P C**  
**3 0 0 3**

**AIM:**

This course aims to introduce numerical modeling and its role in the field of heat and fluid flow, it will enable the students to understand the various discretisation methods and solving methodologies and to create confidence to solve complex problems in the field of heat transfer and fluid dynamics.

**OBJECTIVES :**

- (i) To develop finite difference and finite volume discretized forms of the CFD equations.
- (ii) To formulate explicit & implicit algorithms for solving the Euler Eqns & Navier Stokes Eqns.

**UNIT I GOVERNING DIFFERENTIAL EQUATION AND FINITE DIFFERENCE METHOD 10**

Classification, Initial and Boundary conditions – Initial and Boundary Value problems – Finite difference method, Central, Forward, Backward difference, Uniform and non-uniform Grids, Numerical Errors, Grid Independence Test.

**UNIT II CONDUCTION HEAT TRANSFER 10**

Steady one-dimensional conduction, two and three dimensional steady state problems, Transient one-dimensional problem, Two-dimensional Transient Problems.

**UNIT III INCOMPRESSIBLE FLUID FLOW 10**

Governing Equations, Stream Function – Vorticity method, Determination of pressure for viscous flow, SIMPLE Procedure of Patankar and Spalding, Computation of Boundary layer flow, finite difference approach.

**UNIT IV CONVECTION HEAT TRANSFER AND FEM 10**

Steady One-Dimensional and Two-Dimensional Convection – diffusion, Unsteady one-dimensional convection – diffusion, Unsteady two-dimensional convection – Diffusion – Introduction to finite element method – solution of steady heat conduction by FEM – Incompressible flow – simulation by FEM.

**UNIT V TURBULENCE MODELS 5**

Algebraic Models – One equation model, K –  $\epsilon$  Models, Standard and High and Low Reynolds number models, Prediction of fluid flow and heat transfer using standard codes.

**TOTAL : 45 PERIODS**

**TEXT BOOKS :**

1. Muralidhar, K., and Sundararajan, T., "Computational Fluid Flow and Heat Transfer", Narosa Publishing House, New Delhi, 1995.
2. Ghoshdasdar, P.S., "Computer Simulation of flow and heat transfer" Tata McGraw-Hill Publishing Company Ltd., 1998.
3. Subas, V.Patankar "Numerical heat transfer fluid flow", Hemisphere Publishing Corporation, 1980.
4. Taylor, C and Hughes, J.B. "Finite Element Programming of the Navier-Stokes Equation", Pineridge Press Limited, U.K., 1981.
5. Anderson, D.A., Tannehill, J.I., and Pletcher, R.H., "Computational fluid Mechanics and Heat Transfer" Hemisphere Publishing Corporation, New York, USA, 1984.
6. Fletcher, C.A.J. "Computational Techniques for Fluid Dynamics 1" Fundamental and General Techniques, Springer – Verlag, 1987.
7. Fletcher, C.A.J. "Computational Techniques for fluid Dynamics 2" Specific Techniques for Different Flow Categories, Springer – Verlag, 1987.
8. Bose, T.X., "Numerical Fluid Dynamics" Narosa Publishing House, 1997.

**IC 9263 FLOW VISUALISATION TECHNIQUES FOR I.C. ENGINE L T P C**  
**3 0 0 3**

**UNIT I INSTRUMENTATION FOR FLOW VISUALIZATION 9**

Schlieren photography – Laser Velocimeter – Illuminated Particle Visualisation  
 Holography – Particle Image velocimetry.

**UNIT II FLOW VISUALIZATION OF INTAKE PROCESS 9**

Engine optical access, Design of optical engine, Thermal properties of materials used for optical engine, processing of materials – Optical techniques.

**UNIT III IN-CYLINDER FLOW 9**

Visual Experiment of In-cylinder flow by Laser sheet method. Intake flow visualization by light colour layer examination of principle and photographic measurement techniques.

**UNIT IV COMBUSTION VISUALIZATION 9**

Endoscopes, Advanced cameras, Fiber Optic Tools, Laser diagnostics of Flames.

**UNIT V NUMERICAL FLOW VISUALIZATION 9**

Direct, Geometric and texture based flow visualization, Dense Geometric Flow visualization – Surface flow visualisation.

**TOTAL: 45 PERIODS**

**TEXT BOOKS:**

1. V. Ganesan, Internal Combustion Engines, Tata McGraw Hill Book Co., 1995.
2. J.P. Holman, Experimental Methods for Engineers, McGraw – Hill Inc., 1994.
3. Wolfgang Merzkirch, Flow Visualisation, 2<sup>nd</sup> Edition, Academic Press, 1987.

**REFERENCES:**

1. Marshall B. Long, Optical Methods in flow and Particle Diagnosis, Society of Photo Optics, 1989.
2. B.H. Lakshmana Gowda, A Kaleidoscopic view of Fluid Flow Phenomena,



<b>UNIT I</b>	<b>INTRODUCTION</b>	<b>6</b>
Analog systems – Characteristics of digital Electronic System – electronic System performance – Signal processing - Digital Signal Processing – Analog Signal processing.		
<b>UNIT II</b>	<b>CONTROL SYSTEM</b>	<b>8</b>
Open loop Control – closed loop control – proportional Controller – proportional integral controller – proportional integral differential controller – closed loop limit cycle control.		
<b>UNIT III</b>	<b>MICROELECTRONIC FUNDAMENTALS</b>	<b>11</b>
Semi Conductor devices – diodes – Rectifier circuit – Transistors – Transistor model – Transistor amplifiers – operational amplifiers – Digital Circuits – Binary number system – Logic circuits (combinatorial) Logic circuits with memory (Sequential) – Integrated circuits.		
<b>UNIT IV</b>	<b>MICRO COMPUTER INSTRUMENTATION AND CONTROL</b>	<b>10</b>
Micro computer fundamentals Tasks and – Operations – CPU Registers Microprocessor Architecture – Micro Computer hardware – Instrumentation applications of Micro Computers – Micro computers in control systems.		
<b>UNIT V</b>	<b>MICRO ELECTRONIC ENGINE CONTROL</b>	<b>10</b>
Motivation for Electronic Engine Control – Concept of electronic Engine Control system – control strategy – applications.		

**TOTAL: 45 PERIODS**

**TEXT BOOKS :**

1. Understanding automotive Electronics, William B. Ribbens Ph.D., Fifth edition, SAE inc. USA, 2005.
2. Robert N.Brady, Automotive Computers and Digital Instrumentation,Prentice Hall, 1988.
3. Bosch Technical Instruction Booklets.

**REFERENCES:**

1. Tom Denton, Automotive Electrical and Electronic Systems, Edward Arnold, 1995.
2. Duffy Smith, Auto Fuel Systems, The Good Heart Willcox Company Inc., Publishers, 1987.
3. Gasoline Engine Management, Second Edition, Robert Bosch GmbH, 2004.
4. Engine Management, Second Edition, Robert Bosch GmbH, 1999.
5. Eric Chowaniety, Automobile Electronics, SAE Publications 1995.
6. William B. Ribbens, Understanding Automotive Electronics, Fifth Edition, SAE Publications 1998.

<b>IC 9267</b>	<b>COMBUSTION AND REACTION KINETICS IN I.C. ENGINES</b>	<b>L T P C</b> <b>3 0 0 3</b>
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**AIM :**

To develop the knowledge about combustion kinetics in SI and CI engines.

**OBJECTIVE:**

To understand the combustion reaction kinetics in SI and CI engines.

**UNIT I INTRODUCTION 8**  
Gaseous, liquid and solid fuels, Application of the first and second laws of thermodynamics to combustion, – Low temperature reactions – Cool Flames - High temperature reactions – species concentration and products formation.

**UNIT II GASOLINE ENGINE COMBUSTION 9**  
Combustion in S.I. Engines, Laminar flame theory, Flame structure, Turbulent premixed flames, Homogeneous Combustion reactions between Gasoline and air – Reaction rate Constants – species determination. Burning rate estimation.

**UNIT III DIESEL ENGINE COMBUSTION 10**  
Spray formation, Spray dynamics, Spray models, Introduction to diesel engine combustion, Premixed and diffusion combustion reactions – Lean flame Reactions – Lean flame out reactions - Species determination. Emissions and combustion, Combustion rate estimation

**UNIT IV CHEMICAL KINETICS OF COMBUSTION 8**  
Elementary reactions, Preignition kinetics, Nitric Oxide Kinetics, Soot Kinetics, Calculations, Combustion and Reaction control in SI and CI engines – Reaction control effect on Engine performance and emissions.

**UNIT V MODELLING 10**  
Calculation of equilibrium composition. Enthalpy and Energy, Coefficients for reactions and adiabatic flame temperature, modeling of CO, HC NO reactions in SI and CI Engines – Soot Modelling.

**TOTAL: 45 PERIODS**

**TEXT BOOKS:**

1. Internal Combustion Engines, J.F. Ferguson, John Wiley and Sons, 2004.
2. Internal Combustion Engines R.S. Benson & N.D. Whitehouse, First edition, Pergamon Press, England 1979.
3. Combustion SR Turns

**REFERENCES:**

1. Combustion Engineering, Gary L Borman, WCB Mc Graw Hill, 1998.
2. J.B. Heywood, Internal Combustion Engines.
3. A.F. Williams combustion in flames, Oxford Press, Second Edition, 1978.
4. S.P. Sharma, Fuels and Combustion, S.P. Chand and Co., Sixth Edition, 1982.

**IC9268 FUEL CELL TECHNOLOGY L T P C  
3 0 0 3**

**OBJECTIVE:**

To gain insight about fuel cells, their working principle, types of fuel cells and performance analysis.

**UNIT I INTRODUCTION 5**  
Basic Principles - Classification – Alkaline, Proton Exchange Membrane, Direct Methanol, Phosphoric Acid & Molten Carbonate – Parts - Fuel cell poisoning

**UNIT II THERMODYNAMICS 12**  
Basic Reactions, Heat of reaction, Enthalpy of formation of substances - Enthalpy change of a reacting system - Gibbs free energy of substances - Gibbs free energy change of a reacting system - Efficiency - Power, heat due to entropy change, and internal ohmic heating

**UNIT III ELECTROCHEMISTRY 13**  
Nernst equation and open circuit potential, pressure effect, temperature effect - Stoichiometric coefficients and reactants utilization - Mass flow rate calculation - voltage and current in parallel and serial connection - Over-potentials and polarizations - Activation polarization - Tafel equation and exchange current density - Ionic conductivity, catalysts, Temperature and humidification effect, electro-osmotic drag effect

**UNIT IV DESIGN & OPTIMISATION 10**  
Geometries of fuel cells and fuel cell stacks - Rate of Diffusion of reactants - Water flooding and water management - Gas delivery and current collection - Bipolar plates design - Flow uniformity consideration - Optimization of gas delivery and current collection/asymptotic power density- Heat Removal from Stack

**UNIT V APPLICATIONS 5**  
Automotive applications & issues - Micro fuel cells & portable power - Distributed & Stationary power.

**TOTAL : 45 PERIODS**

**TEXT BOOKS :**

1. Fuel Cell Systems Explained, James Larminie and Andrew Dicks, 2<sup>nd</sup> Edition, John Wiley & Sons Inc., 2000.
2. PEM Fuel Cells Theory and Practice, Frano Barbir, Elsevier Academic Press, 2005.
3. Fuel Cell Technology Handbook, Gregor Hoogers, SAE International, 2003.

**REFERENCES :**

1. Fuel Cell principles and Applications, B Viswanathan and M Aulice Scibioh, Universities Press, 2006.
2. Hydrogen and Fuel Cells, Bent Sorenson, Elsevier Academic Press, 2005

**TE 9213 ADVANCED ENGINEERING FLUID MECHANICS L T P C**  
**3 0 0 3**

**AIM:**

To introduce the advanced concepts of fluid mechanics and aerodynamics with the emphasis on practical applications.

**OBJECTIVES:**

- To understand the laws of fluid flow for ideal and viscous fluids.
- To represent the real solid shapes by suitable flow patterns and to analyze the same for aerodynamics performances.
- To understand the changes in properties in compressible flow and shock expansion.

**UNIT I BASIC EQUATIONS OF FLOW 6**  
Three dimensional continuity equation - differential and integral forms – equations of motion momentum and energy and their engineering applications.

**UNIT II POTENTIAL FLOW THEORY 12**  
Rotational and irrotational flows - circulation – vorticity - stream and potential functions for standard flows and combined flows – representation of solid bodies by flow patterns. Pressure distribution over stationary and rotating cylinders in a uniform flow - magnus effect - Kutta – Zhukovsky theorem. Complex potential functions. Conformal transformation to analyze the flow over flat plate, cylinder, oval body and airfoils. Thin airfoil theory – generalized airfoil theory for cambered and flapped airfoils.

**UNIT III VISCOUS FLOW THEORY 9**  
Laminar and turbulent Flow - laminar flow between parallel plates - Poiseuille's equation for flow through circular pipes. Turbulent flow - Darcy Weisbach equation for flow through circular pipe - friction factor - smooth and rough Pipes - Moody diagram – losses during flow through pipes. Pipes in series and parallel – transmission of power through pipes.

**UNIT IV BOUNDARY LAYER CONCEPT 9**  
Boundary Layer - displacement and momentum thickness - laminar and turbulent boundary layers in flat plates - velocity distribution in turbulent flows in smooth and rough boundaries - laminar sub layer.

**UNIT V COMPRESSIBLE FLUID FLOW 9**  
One dimensional compressible fluid flow – flow through variable area passage – nozzles and diffusers – fundamentals of supersonics – normal and oblique shock waves and calculation of flow and fluid properties over solid bodies (like flat plate, wedge, diamond) using gas tables

**TOTAL: 45 PERIODS**

**TEXT BOOKS:**

1. Houghten, E.L. and Carruthers, N.B., Aerodynamics for Engineering Students, Arnold Publishers, 1993.
2. Anderson, J.D., Fundamentals of Aerodynamics, McGraw Hill, Boston, 2001.

**REFERENCES:**

1. Streeter, V.L., Wylie, E.B., and Bedford, K.W., Fluid Mechanics, WCB McGraw Hill, Boston, 1998.
2. Munson, B.R., Young, D.F. and Okiisi, T.H., Fundamentals of Fluid Mechanics, John Wiley and Sons Inc., New York, 1990
3. Kumar, K.L., Engineering Fluid Mechanics, Eurasia Publishing House, New Delhi, 2002
4. Bansal, R.K., Fluid Mechanics, Saurabh and Co., New Delhi, 1985.

**TE 9263 FLUID FLOW AND HEAT TRANSFER IN ENGINES L T P C  
3 0 0 3**

**OBJECTIVE:**

To visualize fluid flow in an IC engine, aspects of heat transfer and cooling of components.

**UNIT I INTRODUCTION 9**  
Basics Laws, Newtonian Fluids, Navier – Stokes Equations, Compressible and Incompressible Flows, Stream Functions and velocity Potential, Vorticity Dynamics.

**UNIT II LOW AND HIGH REYNOLDS NUMBER FLOWS 9**  
Ideal flows and Boundary layers, Flows at Moderate Reynolds Numbers, Characteristics of High – Reynolds Number Flow, Ideal Flows in a plane, Axisymmetric and Three dimensional Ideal Flows and Boundary Layers, Low Reynolds Numbers Flows.

**UNIT III LUBRICATION, SURFACETENSION EFFECTS, MICROSCALE EFFECTS 5**  
Lubrication approximation, Surface Tension effects, Microscale effects.

**UNIT IV COMPRESSIBLE FLOW 10**  
One dimensional compressible Gas flow, Isentropic Gas Relations, Compressible Flow in Nozzles, Area – velocity Relations, Converging – Diverging Nozzle, Effects of viscous friction and Heat Transfer – Introduction to Multi Dimensional flow.

**UNIT V CONVECTIVE HEAT TRANSFER – MASS TRANSFER AND HEAT TRANSFER IN POROUS MEDIA 12**  
Convective Heat Transfer – Parallel Flow (Hagen – Poiseuille Flow), Couette Flow, Sudden acceleration of a Flat Plate, Creeping flow, Mass transfer Diffusion and Convection, combined Heat and Mass Transfer, Heat transfer in Porous Media.

**TOTAL: 45 PERIODS**

**TEXT BOOKS:**

1. Ronald L. Panton, Incompressible flow, 3<sup>rd</sup> Edition, Wiley, 2005.
2. K. Muralidhar and G. Biswas, Advanced Engg. Fluid Mechanics, Narosa Publishing House, 1999.
3. Frank M. White, Fluid Mechanics, 4<sup>th</sup> Edition McGraw Hill, 1999.

**REFERENCES:**

1. Frank M. White, Viscous Fluid Flow, 2<sup>nd</sup> Edition, McGraw Hill, 1991.
2. I.G. Currie, Fundamental Mechanics of fluids, 2<sup>nd</sup> Edition, McGraw Hill 1993.
3. F.P. Incropera and B. Lavine, Fundamentals of Heat and Mass Transfer, 6<sup>th</sup> Edition, Willey, 2006.
4. J. Welty, C. Wicks, Fundamentals of Momentum, Heat and Mass Transfer, 4<sup>th</sup> Edition, Wiley 2000.

**TE 9264 BOUNDARY LAYER THEORY AND TURBULENCE L T P C  
3 0 0 3**

**OBJECTIVE:**



To understand the theory of turbulent flow and its modeling, structure types and a detailed insight about turbulence.

**UNIT I            FUNDAMENTALS OF BOUNDARY – LAYER THEORY            9**

Boundary – Layer Concept, Laminar Boundary Layer on a Flat Plate at zero incidence, Turbulent Boundary Layer on a Flat plate at zero incidence, Fully Developed Turbulent Flow in a pipe, Boundary Layer on an airfoil, Boundary Layer separation.

**UNIT II            TURBULENT BOUNDARY LAYERS            9**

Internal Flows – Couette flow – Two-Layer Structure of the velocity Field – Universal Laws of the wall – Friction law – Fully developed Internal flows – Channel Flow, Couette – Poiseuille flows, Pipe Flow.

**UNIT III            TURBULENCE AND TURBULENCE MODELS            9**

Nature of turbulence – Averaging Procedures – Characteristics of Turbulent Flows – Types of Turbulent Flows – Scales of Turbulence, Prandtl's Mixing length, Two-Equation Models, Low – Reynolds – Number Models, Large – Eddy Simulation.

**UNIT IV            STATISTICAL THEORY OF TURBULENCE            9**

Ensemble Average – Isotropic Turbulence and Homogeneous Turbulence – Kinematics of Isotropic Turbulence – Taylor's Hypothesis – Dynamics of Isotropic Turbulence -Grid Turbulence and decay – Turbulence in Stirred Tanks.

**UNIT V            TURBULENT FLOWS            9**

Wall Turbulent shear flows – Structure of wall flow – Turbulence characteristics. of Boundary layer – Free Turbulence shear flows – Jets and wakes – Plane and axis-symmetric flows.

**TOTAL : 45 PERIODS**

**TEXT BOOKS :**

1. G. Biswas and E. Eswaran, Turbulent Flows, Fundamentals, Experiments and Modelling, Narosa Publishing House, 2002.
2. H. Schlichting and Klaus Gersten, Boundary Layer Theory, Springer 2000.
3. R.J. Garde, Turbulent Flow, New Age International (p) Limited, Publishers, 2000.

**REFERENCES :**

1. N. Rajaratnam, Turbulent Jets, Elsevier Scientific Publishing Company, 1976.